

PREVENTATIVE MAINTENANCE SCHEDULE- XCITE™ AIRMIX®



DO THIS BEFORE ANY MAINTENANCE ACTION:

1

0 bar / Psi

AIR ADJUSTMENT

CLEAN AIR

2

3

0 bar / Psi

SPRAY PAINT CIRCUIT

4

DAILY MAINTENANCE:

1

2

3

SOLVENT

COMPRESSED AIR

4

5

SOLVENT

6

7

SOLVENT

COMPRESSED AIR

8

9

10

Paint

Paint

WEEKLY MAINTENANCE:

1

2

PTFE Grease

PTFE Grease

! =CRITICAL STEP

QUARTERLY MAINTENANCE:

1

2

3

New

4

Replace tip seals monthly.
Tips should be "donut-shaped," not flat.

YEARLY MAINTENANCE:

1

2

New PTFE Grease

New PTFE Grease

3 Disassembly/Reassembly

New 129-729-903

Clean the air passages on the nozzle and inspect the nozzle o-ring weekly.